



# **MONARCH**

# PINOT NOIR

The symphony of our vineyard collections is our Monarch Pinot Noir. This wine is a harmonious blend crafted from the finest grapes across all six of our estate vineyards located throughout the varied landscapes of Sonoma County. Named in honor of the enchanting Monarch butterflies, this pinot noir is more than a wine; it reflects the breathtaking terroir and the magic that defines our vineyards from the perspective of our incredible winemaking team.

The wine unfolds with licorice and sweet oak notes, and as you journey through each sip, there is an earthier component of rich black fruit, blackberry, and the Sonoma Coast tannic bite. The richness of cardamom spice, infused with red currant and plum, adds depth. The wine's smooth texture delivers a warm embrace as you savor each nuanced layer.

# THREE STICKS VINEYARDS

Alana, Durell, Gap's Crown, One Sky, Walala, William James

# VINEYARD COLLECTION

Heritage

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#### WINEMAKER NOTES

#### APPELLATION

Sonoma County

VARIETAL CONTENT

100% Pinot Noir

#### CLONES

Swan, 115, 777, 943, Calera, 828

### FERMENTATION

Open Top Fermenter

## FERMENTATION LENGTH

12 days

## WHOLE CLUSTER

20%

### MALOLACTIC FERMENTATION

100%

## BARREL AGING

10 Months

### BARREL COMPOSITION

 $100\%\,French\,Oak; 42\%\,New$ 

### ALCOHOL CONTENT

14.0%

### TOTAL ACIDITY (TA)

 $6.7\,\mathrm{g/L}$ 

рΗ

3.45

## PRODUCTION

480 Cases