# THREE STICKS



## 2021

## MONARCH Sonoma County Pinot Noir

This is the inaugural vintage of our new Monarch Pinot Noir and is a moment in Three Sticks' history that is not to be missed. This wine blends the best of the best from our estate vineyards to create a rich and earthy pinot noir. Monarch butterflies are considered the king of butterflies, and many consider them the most beautiful in the world. They are supremely delicate, symbolizing light and life, yet represent strength, endurance, spirituality, trust, transformation, and evolution. Monarch butterflies are also the magical creatures that delight our landscape throughout Sonoma and California as they migrate throughout their lives. In this bottling, you'll recognize blackberry, plum, and red currant, complemented by wild strawberry and fir. Influences of the diverse terroir of Sonoma County can be identified as a core pillar in this wine – the iconic sea spray minerality keeps this wine bright and lively and it was love at first sip.

We believe in stewardship of the land, the vineyards, and the people. We are for real connections, real history, real wines; experiences you will never forget. We welcome you to our home, the Adobe, for a historic tasting in Sonoma.

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#### WINEMAKER NOTES

#### APPELLATION:

Sonoma County

100% Pinot Noir clones:

Swan, 115, 777, 943, Calera FERMENTATION:

Open Top Fermenter **FERMENTATION LENGTH**:

28 Days

MALOLACTIC FERMENTATION:

100%

BARREL AGING:

10 Months

BARREL COMPOSITION:

100% French Oak; 40% New аlсоноl content:

14.0% тотаl acidity (та): 6.5 g/L рн: 3.46 ргодистіон 468 Cases

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